

Phone: (269) 488-2752

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Installation Scenario:

View Series Freestanding Flex Post Installation.

- This guide covers how to build a Flex Post for View Series Freestanding Applications.
- This guide applies to all View Series Freestanding applications.

Nxtwall Components Covered by this Instruction:

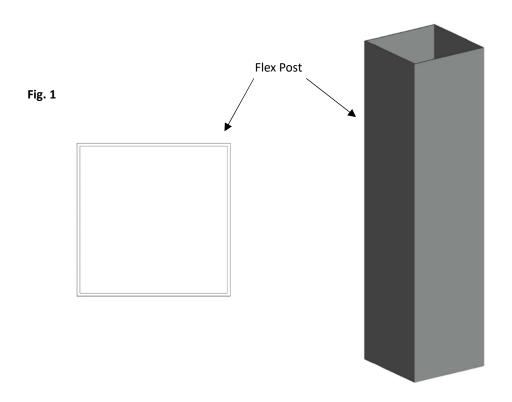
- Flex Post
- View Wall-Start
- View L-Brackets
- Flex L-Brackets

Recommended Installation Tools:

- Miter Saw
- Laser Level (or Level)
- Tape Measure
- Impact Driver and/or Drill
- Nylon Mallet/Rubber Mallet
- Phillips Screwdriver
- Utility Knife
- Hammer Drill
- External Attaching Hardware
 - Note: Nxtwall does not include external attaching hardware.
- Cabling/Bracing (If Needed)
 - Note: Nxtwall does not include cabling/bracing.

Flex Post Function

 The function of the Flex Post is to create 90° turns within the layout of the wall system.



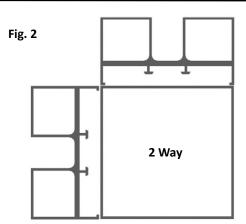


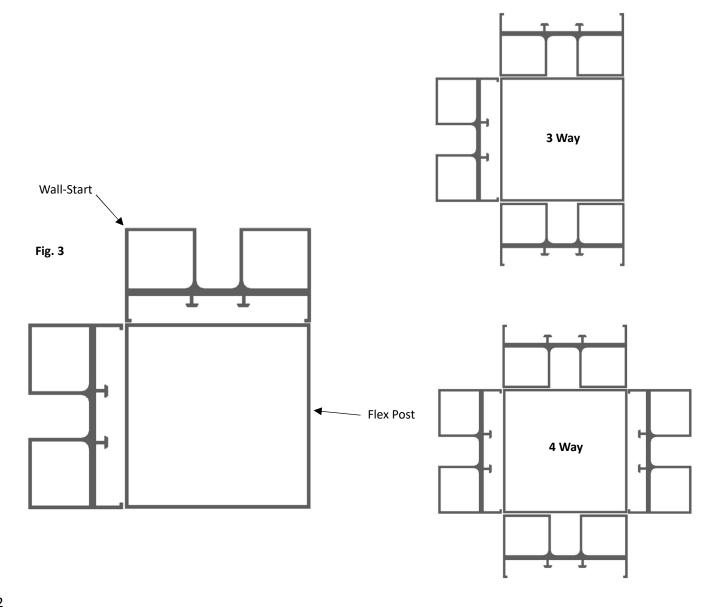
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Flex Post Configurations:

- Anytime there is a Partition coming off a Flex Post there will be a Wall-Start attached to the Post. Fig. 2.
 - The orientation in which the Wall-Start is attached to the Flex Post is dependent on the situation. These situations will be covered later in this guide.
- When attached the edges of the Wall-Start will be flush with the edges of the Flex Post. Fig. 3.







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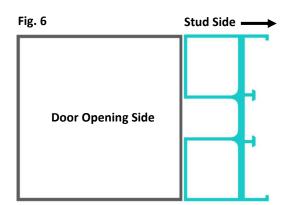
Wall-Start Orientation

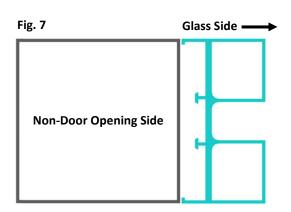
The Wall-Start has two sides.

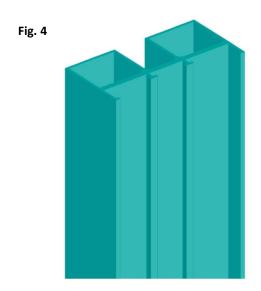
- 1. Stud Side (Fig. 4)
- 2. Glass Side (Fig. 5)

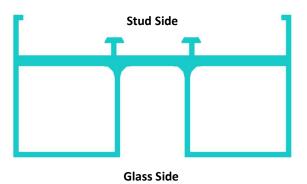
The orientation in which the Wall-Start is placed on the Flex Post is dependent on the situation.

- For the section of a Partition with a Swing or Sliding door coming off a Flex Post the "Stud Side" of the Wall-Start will face away from the Post. The "Stud Side" will accept the Door Jambs or the Finish Cover for the door openings. Fig. 6.
- For the non-door opening section of a Partition with fixed panes of glass coming into a Flex Post the "Glass Side" of the Wall-Start will face away from the Post. Fig. 7.











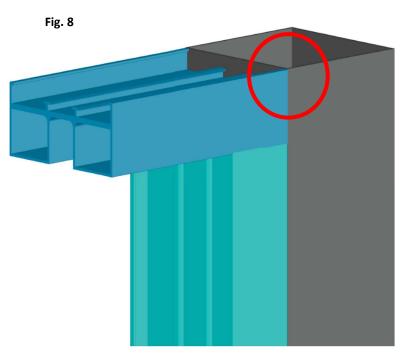


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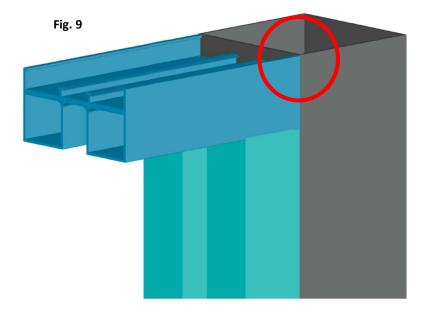
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Flex Posts for View Series Freestanding Applications

- For Freestanding applications the height of the Flex Post will match the overall height of the partitions.
 - Example: If the overall height of the wall is 8', the height of the Flex Post will be 8'.
- The Horizontal Wall-Start will butt directly into the Flex Post. The top edge of the Wall-Start will be flush with the top edge of the Post. Fig. 8 and 9.
 - Note: The "Glass Side" of the Wall-Start will be facing down towards the floor.
- The Flex Post will need to be built prior to installing the framing for the partition. The Horizontal Wall-Start will rest on the Vertical Wall-Start attached to the post.
- For more information on how to frame for View Series Freestanding Applications please reference:
 - View Series Freestanding Framing for Swing Door Installation Guide
 - View Series Freestanding Framing for Sliding Door Installation Guide



Door Opening Side



Non-Door Opening Side



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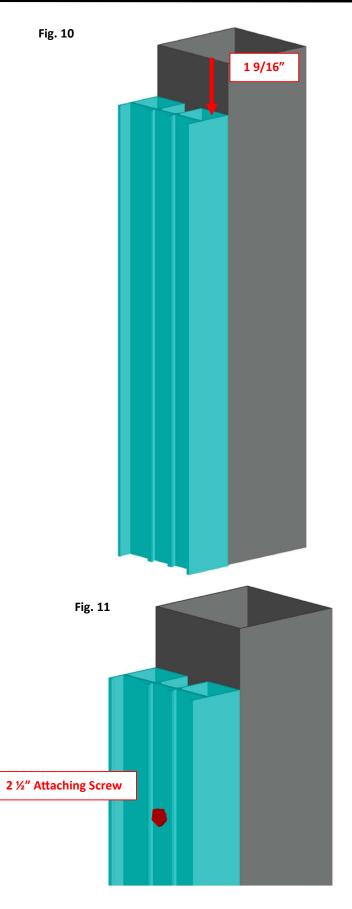
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Flex Post Construction/Installation

- This section will cover View Series applications for:
 - Swing Doors
 - Sliding Doors

Flex Post Installation: Door Opening Locations

- 1. Cut Flex Post to length.
 - a. The length will be the overall height listed on the drawing.
 - Note: If the floor is out of level the height of the post may need to be cut to create a level top track. This will be determined during the framing process.
- 2. Determine the configuration of the Flex Post and which side of the Flex Post will be the door opening.
- 3. Measure and cut the Wall-Start attaching to the Flex Post.
 - a. The length of the Wall-Start will be the Length of the Flex Post – 1 9/16"
- 4. Place the Wall-Start on the Post to have the Wall-Start 1 9/16" down from the top of the Post. Fig. 10.
- 5. Flush the edges of the Wall-Start with the Post and attach using 4 2 1/2" Framing Screws. Fig. 11.
 - a. For door openings make sure the "Stud Side" is facing away from the Post.
 - b. Note: At the top of the Post keep the attaching screw at least 6" down from the top of the Wall-Start. This will ensure the attaching screw does not interfere with the L-Bracket. Fig. 11.



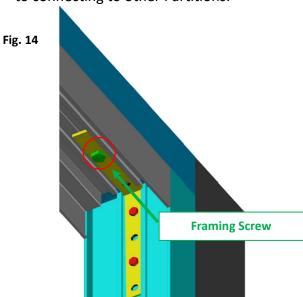


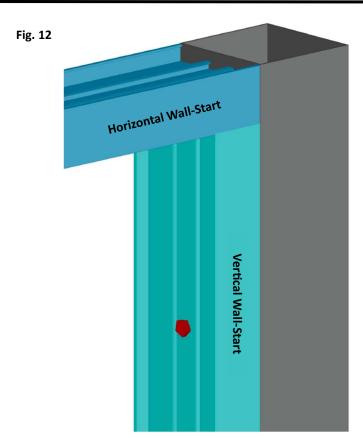
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Post Installation: Swing Door Applications

- 1. Place the Flex Post in the predetermined layout location.
- With the horizontal Wall-Start cut to the correct length place the horizontal Wall-Start onto the Wall-Start attached to the Flex Post. Place the horizontal Wall-Start tight to the Flex Post. Fig. 12.
- 3. Set the door opening and attach Flex Track to the horizontal Wall-Start.
 - For more information reference the "View Series Freestanding Framing for Full Height Swing Door"
- 4. Attach the Flex Track to the vertical Wall-Start/Flex Post. Fig. 13.
 - a. Slide Flex L-Bracket into the center of the Wall-Start.
 - b. Attach L-Bracket to the Stud using 2 5/8" Framing Screws
- 5. Create a tight fit between the Flex Track and the Wall-Start/Flex Post. Once tight, tighten the set screw.
 - To ensure the connection stays tight, run a framing screw through an open hole in the L-Bracket and into the Flex Track. Fig. 14.
- 6. Make sure the Flex Post is plumb prior to connecting to other Partitions.





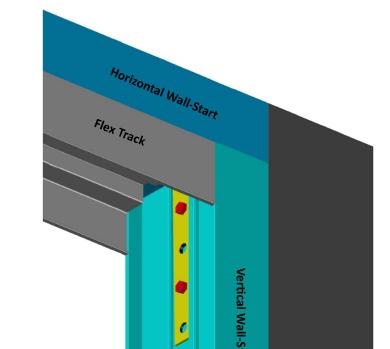


Fig. 13

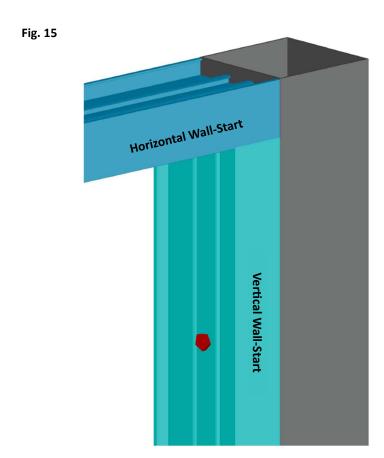


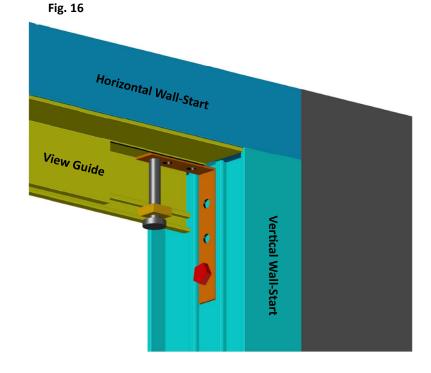
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Post Installation: Sliding Door Applications

- 1. Place the Flex Post in the predetermined layout location.
- 2. With the horizontal Wall-Start cut to the correct length place the horizontal Wall-Start onto the Wall-Start attached to the Flex Post. Place the horizontal Wall-Start tight to the Flex Post. Fig. 15.
- 3. Set the door opening and attach the View Guide to the horizontal Wall-Start. Fig. 16.
 - a. Slide View L-Bracket into the center of the Wall-Start.
 - Attach L-Bracket to the Stud using
 2 5/8" Framing Screws
 - For more information reference the "View Series Freestanding Framing for Full Height Sliding Door"
- Create a tight fit between the View Guide and the Wall-Start/Flex Post.
 Tighten the Leveling Bolt in the View Guide tight to the View L-Bracket.
 - a. This will keep the View Guide tight to the Wall-Start/Post.
 - If needed an anchoring screw can be ran through one of the open holes in the View L-Bracket.
- 5. Make sure the Flex Post is plumb prior to connecting to other Partitions.







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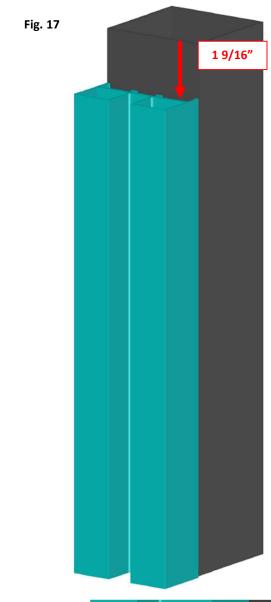
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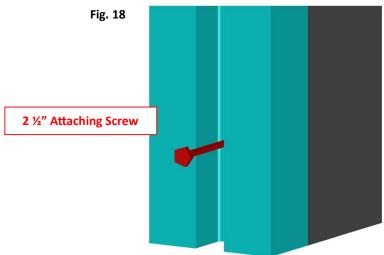
Flex Post Construction/Installation

- This section will cover View Series applications for:
 - Non-Door Opening Locations

Flex Post Installation: Non-Door Opening Locations

- 1. Cut Flex Post to length.
 - a. The length will be the overall height listed on the drawing.
 - Note: If the floor is out of level the height of the post may need to be cut to create a level top track. This will be determined during the framing process.
- 2. Determine the configuration of the Flex Post and which side of the Flex Post will be the non-door opening side.
- 3. Measure and cut the Wall-Start attaching to the Flex Post.
 - a. The length of the Wall-Start will be the Length of the Flex Post – 1 9/16"
- 4. Place the Wall-Start on the Post to have the Wall-Start 1 9/16" down from the top of the Post. Fig. 17.
- 5. Flush the edges of the Wall-Start with the Post and attach using 4 2 1/2" Framing Screws. Fig. 18.
 - For non-door openings make sure the "Glass Side" is facing away from the Post.
 - c. Note: At the top and bottom of the Wall-Start keep the attaching screw at least 6" down from the top of the Wall-Start and up from the bottom. This will ensure the attaching screw does not interfere with the L-Bracket. Fig. 18.







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Post Installation: Non-Door Opening Applications

- 1. Attach the View Guide at the top of the wall and the floor to the Wall-Start/Flex Post. Fig. 19.
 - a. Slide View L-Bracket into the center of the Wall-Start.
 - Attach L-Bracket to the Stud using 2 5/8" Framing Screws
- Create a tight fit between the View Guide and the Wall-Start/Flex Post. Tighten the Leveling Bolt in the View Guide tight to the View L-Bracket. Fig. 19.
 - This will keep the View Guide tight to the Wall-Start/Post.
 - b. If needed an anchoring screw can be ran through one of the open holes in the View L-Bracket.
- 3. Make sure the Flex Post is plumb prior to connecting to other Partitions.

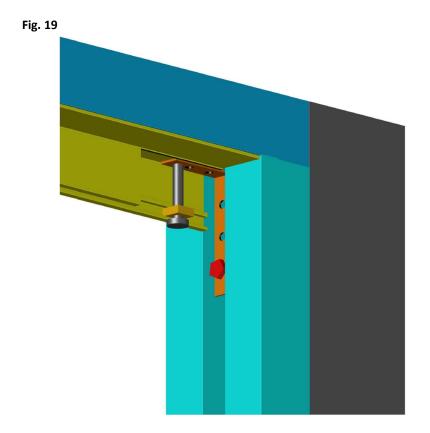
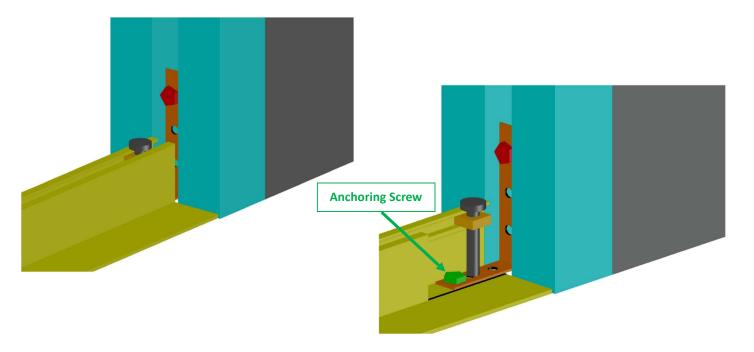


Fig. 17





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